

## Slide-Out Track Accessory For R425A/W and MCD425A/W\_S Ice Machines

### Installation Instructions

The slide-out accessory allows the ice machine to be pulled out on a track from below a counter without disconnecting utilities. A leg supports the ice machine in the pull-out position. Refer to Ice machine Installation Manual packed with ice machine for ventilation requirements, utility rough-ins and ice transport tube installation information. For warranty coverage to be in effect, ice machine must be installed in compliance with all requirements outlined in that manual.

## WARNING!

Track MUST be positioned flush against inside of counter and above access opening.

#### Step 1 Installing track accessory (follow either A or B below)

# When an ice machine stand is used (ice machine stand is required if ice machine is not supported on counter channels)

- 1. Bolt vertical utility panel to slide-out track assembly with supplied 10-32 screws.
- 2. Secure slide-out track assembly to ice machine stand with 10-32 screws provided.
- 3. Position ice machine stand in desired location and adjust stand legs to proper height and level in both directions.
- 4. Using holes in flanged legs as a template, mark floor for twelve (12) anchoring holes to be drilled.
- 5. Remove stand/track assembly and drill marked holes.
- 6. Reposition and anchor stand to floor with twelve (12) fasteners appropriate to floor material (supplied by others).

#### Note: Stand MUST be anchored to avoid tipping and possible injury when ice machine is pulled out.

#### When ice machine is supported on counter channels

- 1. Bolt vertical utility panel to slide-out track assembly with supplied 10-32 screws.
- 2. Position slide-out track assembly on counter channels.
- 3. Using holes in track assembly as a template, mark and drill required holes in counter channels.
- 4. Remove track assembly and drill marked holes.
- 5. Reposition track assembly on channels and secure using appropriate hardware (supplied by others).

#### Step 2 Installing ice machine on track (follow either A, B or C below)

#### A. When ice machine is shipped with slide-out track accessory

- **1.** Make utility connections at rear of utility panel.
- 2. Place ice machine on slide-out track assembly.
- 3. Connect drain and water lines.
- 4. Connect electrical power supply and bin signal cable from ice machine to utility panel.

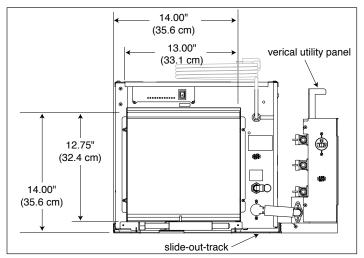
#### B. When ice machine is installed in and shipped with counter

- 1. Remove two outer rear screws from ice machine and install supplied spacer and screw (Fig. 3).
- 2. Place ice machine on slide-out track assembly.
- 3. Connect drain and water lines.
- 4. Connect electrical plugs from ice machine to utility panel.
- 5. Remove pin from adjustable leg.
- 6. Place hold-down strap over leg block and secure strap to slide-out assembly with supplied screws (Fig. 4).
- 7. Reinstall pin in leg block.
- 8. Refer to Ice machine Installation Manual packed with ice machine to complete ice machine installation and ensure compliance with all requirements for ventilation and ice transport tube run.
- 9. At job site remove hold-down strap and make utility connections at rear of utility panel.

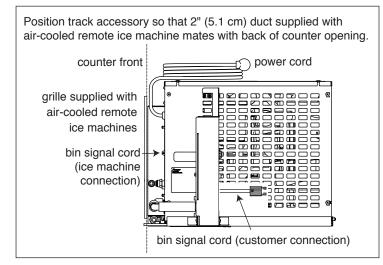
#### C. When the slide-out track accessory is used with an existing ice machine

- **1.** Make utility connections at rear of utility panel.
- 2. Place ice machine on slide-out track assembly.
- 3. Secure bracket to ice machine front using two (2) 10/32 screws provided.
- 4. Refer to Ice machine Installation Manual packed with ice machine to complete ice machine installation and ensure compliance with all requirements for ventilation and ice transport tube run.

#### Fig. 1 – Front view



#### Fig. 2 – Right side view



#### Fig. 3 and 4 – Hold down strap drawing

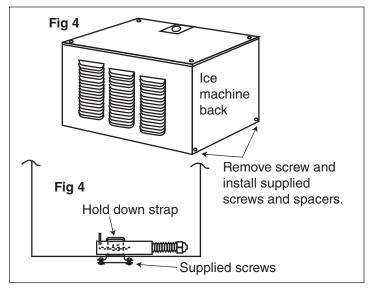
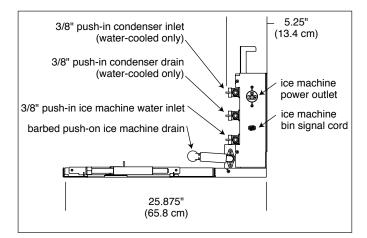


Fig. 5 – Front view



#### Fig. 6 – Left side view

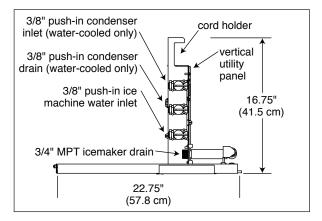
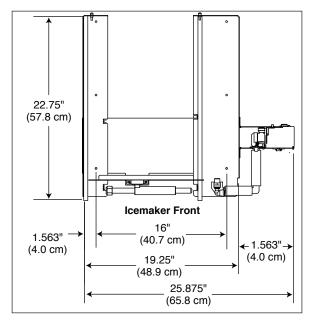


Fig. 7 – Plan view



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