

## Before you begin

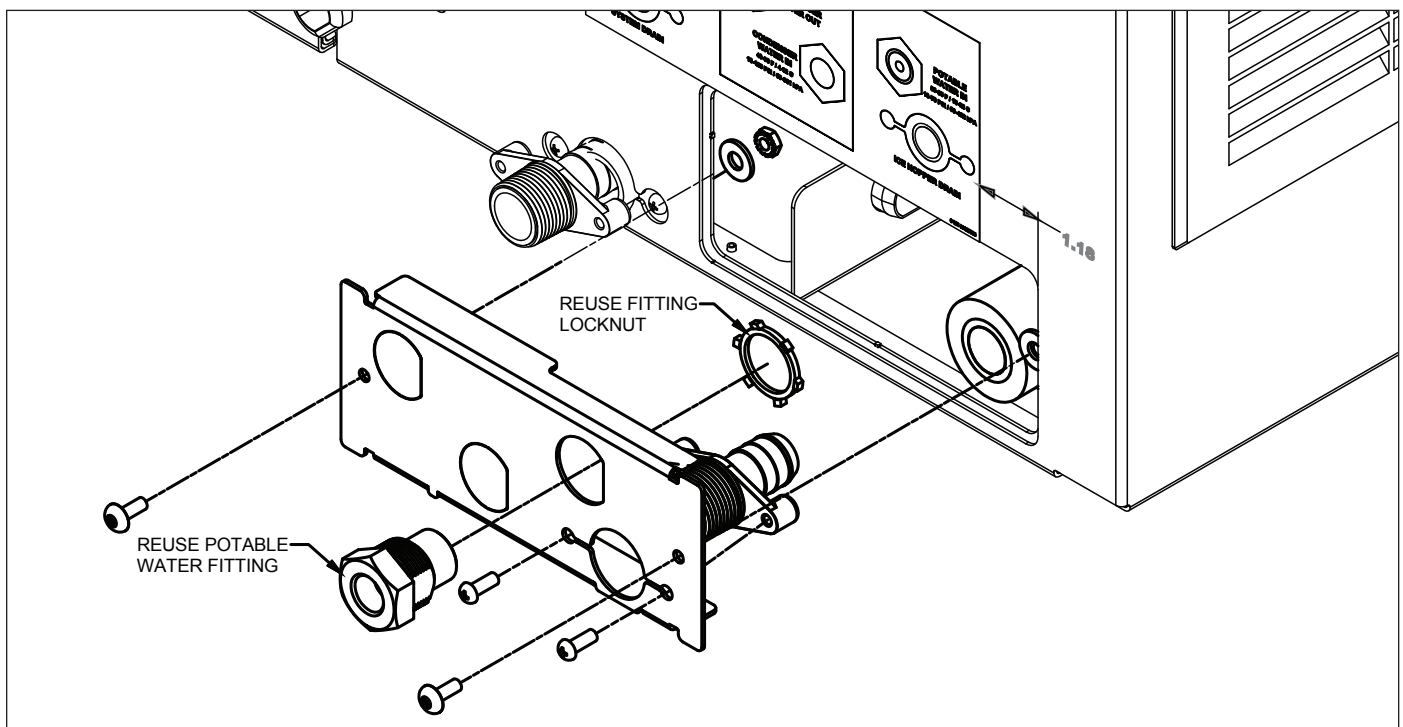
If you experience any problems during the installation, please call Follett Technical Service toll-free at (877) 612-5086 for assistance.

## Materials supplied

- 200874 WASHER, FLAT (2)
- 203460 SCREW, PHIL TRUSS HD #10-32 X 1/2, 18-8 PHIL TRHD M/S WAX COATED (2)
- 208162 NUT, HEX, KEPS, 10-32 SS W/STAR WASHER (2)
- 209042 FITTING, FLANGED, 3/4" BAR X 3/4" MNPT, RPVC BLACK
- 209100 SCREW, SELF-TAPPING #10 X 1/2, HI-LO THD (2)
- 206901 CLAMP, NYLON HOSE
- 01213669 PLUG, DRAIN CUP
- 00938308 INSULATION, 20"
- 01214212 PLATE, UTILITY, 25/50CI425 DUAL DRAIN
- 01214279 TUBE, REAR DRAIN, 3/4" ID x 18" Lg. (2)
- 01214832 LABEL, SYSTEM UTILITY, 25/50 DUAL DRAIN
- 205624 ELBOW, 90 - 3/4" TUBING

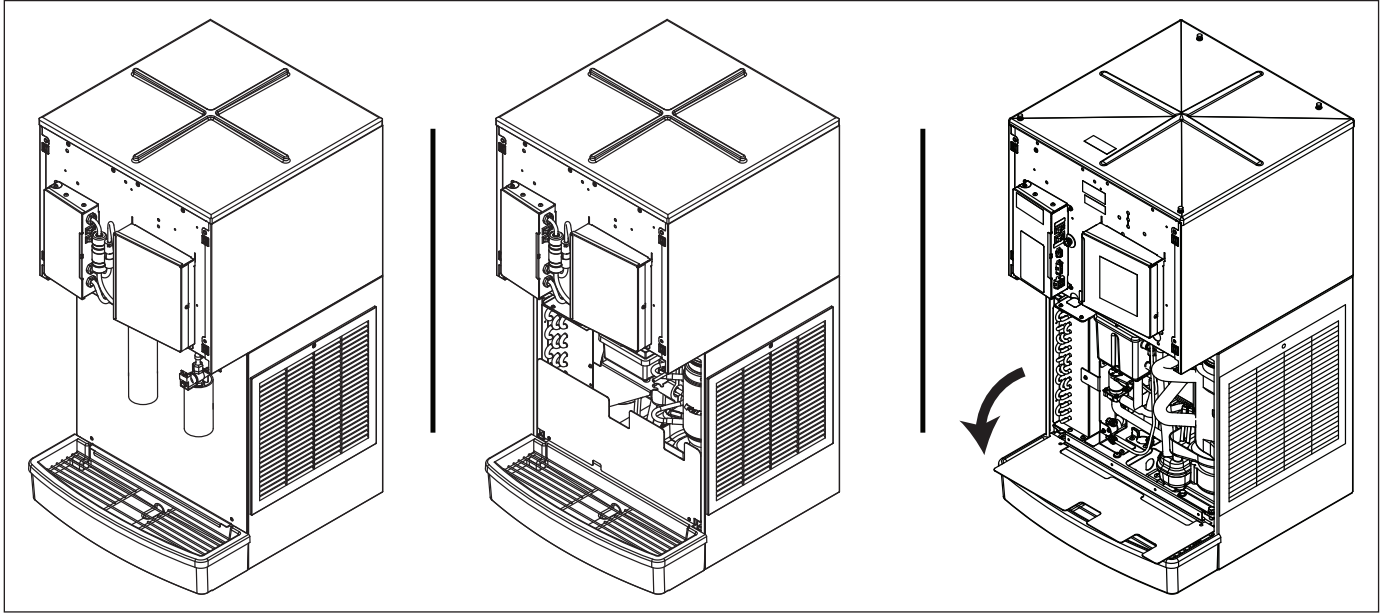
## Tools/materials required

- Screw driver/cordless drill
- Pliers
- Safety glasses and protective gloves



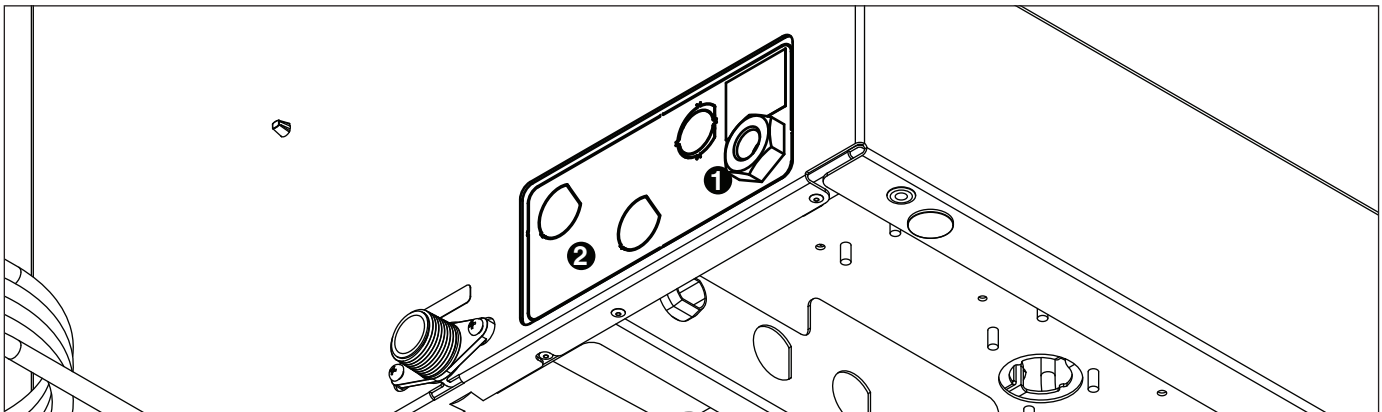
## Procedure

Fig. 1 – Access Internal Parts



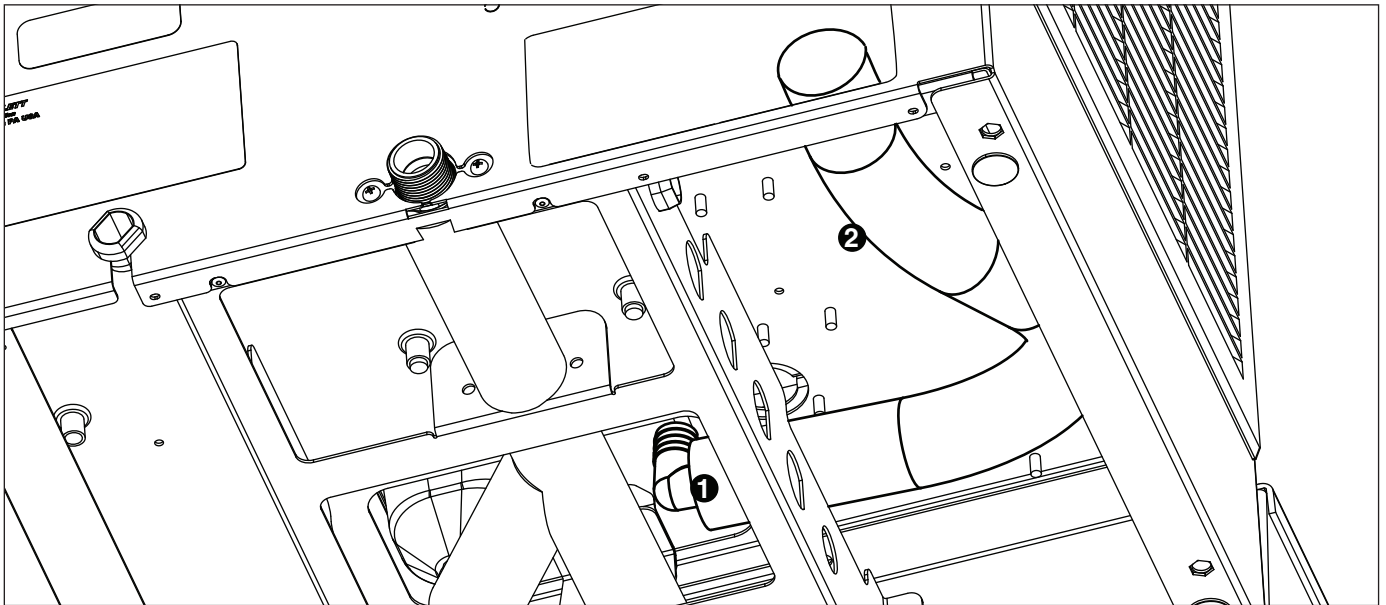
1. Dispense all ice and completely empty the unit. Discard the ice.
2. Remove power from the unit.
3. Shut-off the external water supply to the unit.
4. Gain access to the inside of the unit (**Fig 1**).
  - Front cover: Pull bottom of cover, then lift cover up and forward to unhook from keyhole slots.
  - Splash panel: Remove 4 screws. Pull out bottom of panel to allow top to slide out from under hopper support lip.
  - Lower drain pan protector.

Fig. 2 – Remove Utility Panel



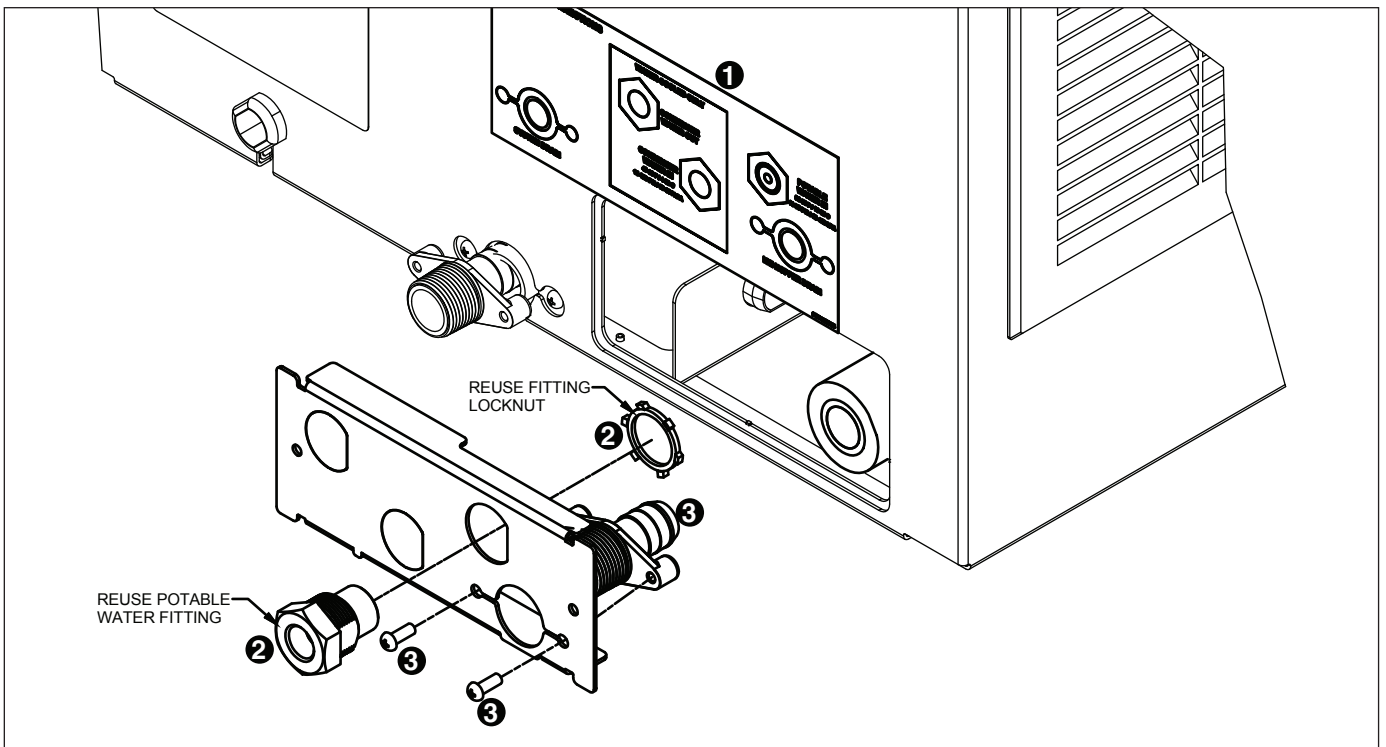
5. Unscrew, remove, and keep the water inlet fitting (**Fig 2.1**).
6. Remove utility knockout panel and discard (**Fig 2.3**).

**Fig. 3 – Insert New Drain Line (bottom view)**



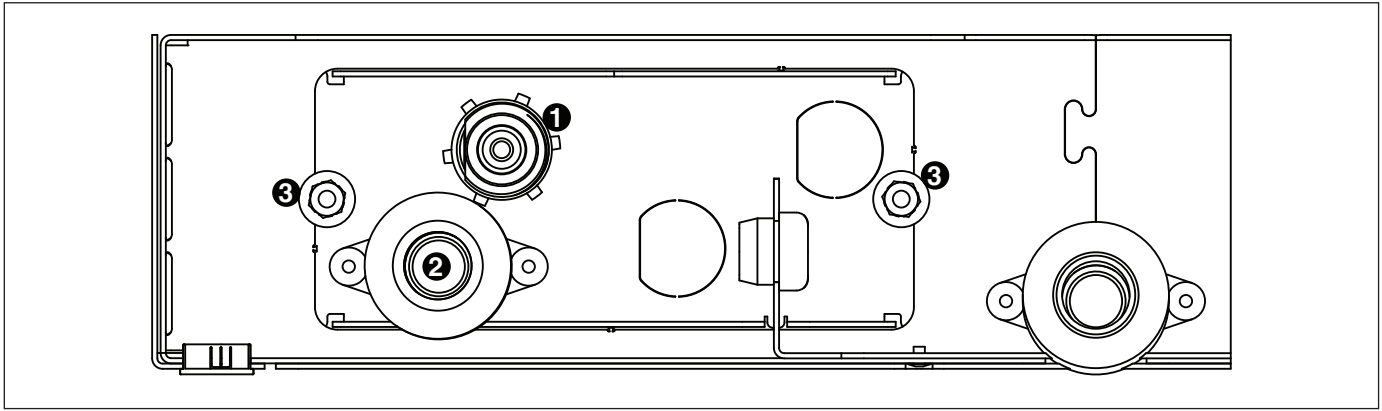
7. Insert the supplied elbow fitting into one end of the drain tube (**Fig. 3.1**).
8. Install supplied drain tube section (with insulation) into base of machine and route (**Fig 3.2**). Tubing will have a natural curl, but will conform over time as it is held in position.

**Fig. 4 – Install New Panel**



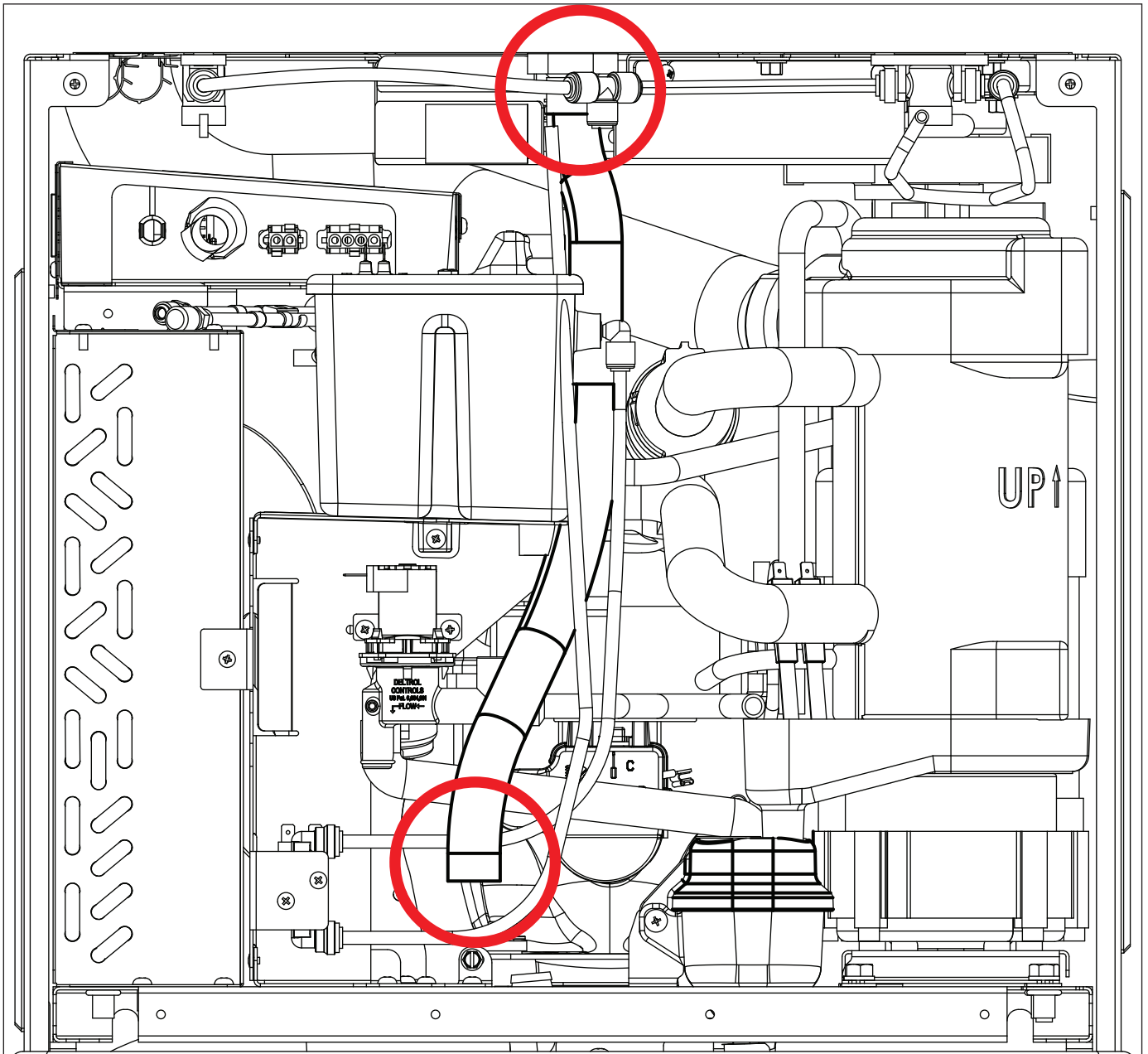
9. On the back of the unit, apply the supplied label (**Fig 4.1**).
10. Install the old water inlet fitting (**Fig 4.2**) and new drain fitting (**Fig 4.3**) on the supplied utility panel.

**Fig. 5 – Inside View of New Utility Panel**



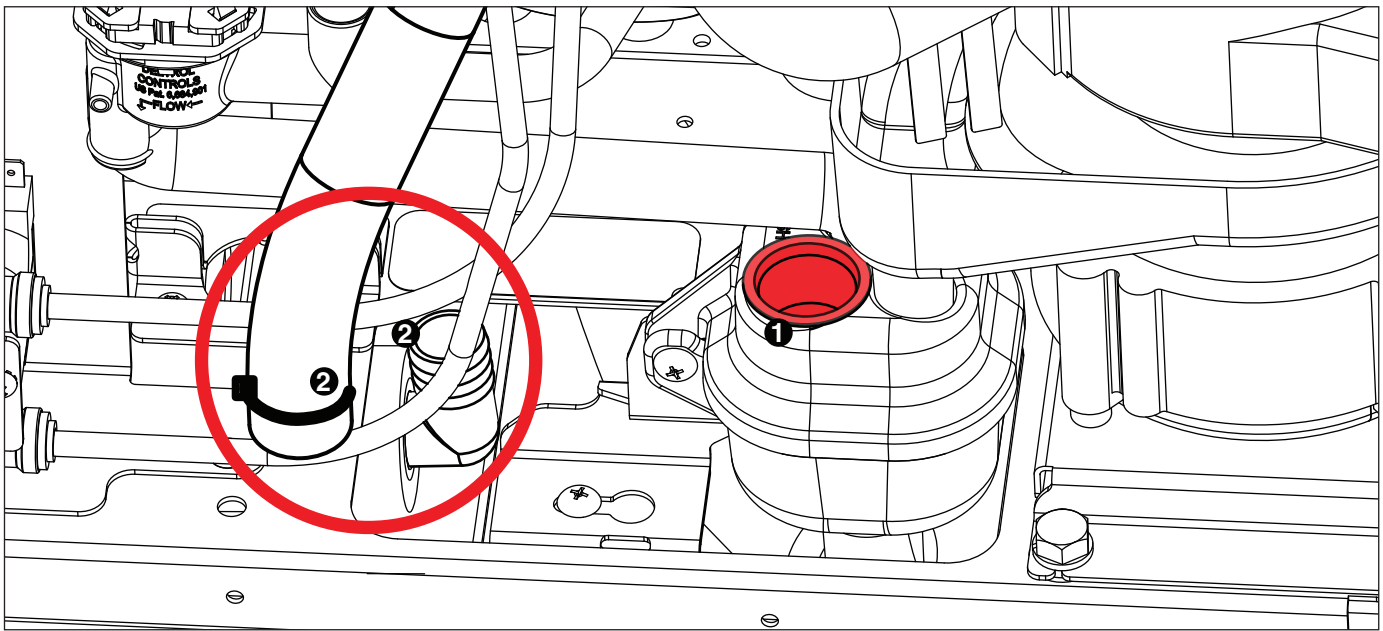
11. Connect the water tubing to the water inlet fitting (**Fig. 5.1**) and the drain tube to the drain fitting (**Fig. 5.2**).
12. Install the utility panel onto the machine with the hardware supplied. The mounting screws extend just inside the knockout opening. The washers and nuts (**Fig. 5.3**) will retain this panel against the frame of the machine.

Fig. 6 – Rotate Drain Line



13. Disconnect the hopper drain tube from the hopper and the drain cup lid. Discard the drain tube.

**Fig. 7 – Route New Drain Tube**



14. Insert the supplied plug into the vacant hole in the drain cup lid (**Fig. 7.1**).
15. Connect one end of the new 18" supplied drain tube to the hopper fitting.
16. Place the supplied clamp onto the other end of the 18" drain tube and connect the tube to the open end of the elbow (**Fig. 7.2**).
17. Slide the clamp down and tighten to secure the tube and elbow.
18. Supply power to the unit and turn on the water and check for leaks.
19. Reassemble the unit.



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