Horizon Elite™ Ice Machine Models with RIDE® Technology
Installation Instructions for Ice Manager™ Diverter Valve

HCD/HCF1810RMS, HCD/HCF2110RMS
HCD1810NMS, HCD2110NMS
(See model number configurator on page 2 for details.)

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Ice Manager Control Panel

Ice Manager Diverter Valve

(1) Horizon™ Chewblet® Ice Machine
(purchased separately)

(2) ice storage units
(purchased separately)
Any combination of bins or dispensers

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## Chewblet® Ice Machine Model Number Configurations

<table>
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<th>Icemaker</th>
<th>Voltage</th>
<th>Series</th>
<th>Condenser</th>
<th>Application</th>
<th>Configuration</th>
</tr>
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<tbody>
<tr>
<td>MC Maestro™ Chewblet (425 Series)</td>
<td>208-230/60/1 (icemaking head)</td>
<td>425 up to 425 lbs (193 kg)</td>
<td>A Air-cooled, self-contained</td>
<td>V Vision™ (RIDE remote ice delivery equipment)</td>
<td></td>
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<tr>
<td>HC Horizon Chewblet (710, 1010, 1410, 1810, 2110 Series)</td>
<td>115/60/1 (icemaking head)</td>
<td>710 up to 675 lbs (306 kg)</td>
<td>W Water-cooled, self-contained</td>
<td>H Harmony™</td>
<td></td>
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<tr>
<td>HM Horizon Micro Chewblet</td>
<td>230/50/1 (icemaking head)</td>
<td>1010 up to 1061 lbs (482 kg)</td>
<td>R Air-cooled, remote condensing unit</td>
<td>J Drop-in</td>
<td></td>
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<tr>
<td></td>
<td>F 115/60/1 (icemaking head)</td>
<td>1410 up to 1466 lbs (665 kg)</td>
<td>N Air-cooled, no condensing unit for connection to parallel rack system</td>
<td>M Ice Manager diverter valve system</td>
<td></td>
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<tr>
<td></td>
<td></td>
<td>1810 up to 1790 lbs (812 kg)</td>
<td></td>
<td>P Cornelius Profile PR150</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>2110 up to 2039 lbs (925 kg)</td>
<td></td>
<td>S RIDE™ (RIDE remote ice delivery equipment)</td>
<td>Top-mount</td>
</tr>
</tbody>
</table>

### Notes:
- **C**: Air-cooled, self-contained
- **D**: Self-contained and remote. If remote unit, high side is 208-230/60/1.
- **E**: Air-cooled, remote condensing unit.
- **F**: Air-cooled, no condensing unit for connection to parallel rack system.

**Configuration Codes:**
- **HC**: Remote condensing
- **D**: Remote condensing unit
- **1810**: Ice storage bin
- **A**: Drop-in
- **V**: Ice Manager diverter valve system
- **S**: RIDE™ (RIDE remote ice delivery equipment)
Horizon ice machine for use with Ice Manager diverter valve system
The Ice Manager diverter valve system delivers ice to two ice storage units enabling a single Follett Horizon ice machine to meet demand for ice at two locations. The system’s sensors monitor ice levels in each storage unit and automatically switch ice delivery to the appropriate location.

After thorough review of Ice Manager site survey, read and complete Horizon ice machine installation sections 1 through 6.

For connection to Ice Manager diverter valve system refer to Ice Manager installation guide.
Carefully unpack and inspect the contents of your Follett ice machine.

1 Unpack ice machine

1.1 Unpack ice machine

1. Unpack ice machine.

2. Inspect the contents.

3. DO NOT TILT ICE MACHINE TO ACCESS BOLTS! COMPRESSOR DAMAGE WILL RESULT.

4. 7/16" bolts

5. 7/16" bolts

6. 7/16" bolts

7. Lift off pallet.
Prepare the installation site.

Provide drainage, water supply and electrical power to within 6 feet (2m) of ice machine in accordance with local and national codes. Outdoor installation is not recommended and will void warranty.

2.1 Installation site requirements

Electrical
- 120/60/1-5 amps

Potable water supply
- 10-70 psi (69-483kpa)
- 45-90 F (7-32 C)
- Follett recommends the use of an in-line water filtration system (item# 00130286)
- This equipment is to be installed with adequate backflow protection to comply with applicable federal, state, and local codes

Drain
- Minimum 8” radius on silicone drain line. Drain line from the ice machine must have at least 1/4” per foot pitch (6,4mm/0,3m).

Refrigeration lines
- 7/8” (22,4 mm) suction line 1810/2110(insulated)
- 3/8” (9,5 mm) liquid line
Install the louvered docking assembly.

BEFORE PROCEEDING
Prior to installing the louvered docking assembly, ensure that the drain fitting is oriented (right or left) correctly for your installation. An optional straight drain fitting is also supplied. You may need to remove the back panel of the docking assembly in order to re-orient or change the drain fitting. Replace back panel prior to mounting the docking assembly.

Wall bracket accessory
- Mount louvered docking assembly to wall bracket accessory

Machine stand accessory
- Mount louvered docking assembly to machine stand accessory

3.1 Louvered docking assembly
- Mount louvered docking assembly 1
- “Rough-in” the refrigerant piping 2
**4.2 Undercounter installation requirements**

**DOCKING STATION**

- Prior to installing the louvered docking assembly, ensure that the drain fitting is oriented (right or left) correctly for your installation. An optional straight drain fitting is also supplied. You may need to remove the back panel of the docking assembly in order to re-orient or change the drain fitting. Replace back panel prior to mounting the docking assembly.

- Position and screw louvered docking assembly to the bottom of counter inside of access panel/door min. of 3.25" (83 mm) from the front edge of the cross brace ➊.

- The mounting surface for the louvered docking assembly must be solid. Do not mount directly onto runners or channels.

- There must be no lip or edge that would hinder the ice machine from sliding in or out of the louvered docking station ➋.

- Ice machine must be installed facing forward as shown for service accessibility ➌.
Install the ice transport tube.

### 4.2 Ice transport tube installation.

**Ice transport tube tips**
- Insulate entire length of ice transport tube ①
- Secure ice transport tube ② as needed to prevent dips and traps from forming. For long tube runs see guide on page 15.
- Pitch ice transport tube at least 1/4" per foot (6.4mm/.3m) ③
- Ice transport tube must drain towards ice machine

**Ice transport tube to Ice machine**
- Be sure tube ends are square ④
- Heat end of transport tube in cup of 160 F (71 C) hot water to soften and spread with pliers ⑤ before making connection to ease assembly
- Push ice transport tube onto ice machine nipple ⑥
- Install hose clamp ⑦
Connect utilities to louvered docking assembly.

5.1 Water and drain

- Rough-in ice machine potable water supply ➊.
  3/8” push-in connection will be made at shut-off valve inside machine
- Remove access panel if necessary ➋.
- Connect the silicone tubing to the ice machine 3/4” drain barb ➌.
- Assemble the 3/4” barb x 3/4” FPT to the 3/4” MPT x 1” slip. Connect the other end of the silicone tubing to the 3/4” barb ➍.
- Connect the 1” slip fitting to the 1” stand pipe/drain ➎.

Note: Minimum 8” radius on silicone drain line. Drain line from the ice machine must have at least 1/4” per foot pitch (6,4mm/0,3m).
- Apply Petrol-gel to barbed drain fitting ➏.
- Replace access panel.

5.2 Refrigerant

- Braze supplied quick-connect lines onto stub-ins ➊.

CAUTION
• Plug must be accessible after final installation.
Connect louvered docking assembly to ice machine.

**Internal connections 6**

**6.1 Ice transport tube installation**
- Slide ice machine into louvered docking assembly ensuring that drain tube is fully seated on barbed drain fitting ①
- Insert ice transport tube all the way into coupling and tighten nut firmly ②

**6.2 Water line**
- Insert potable water line into valve ①

**6.3 Refrigeration lines**
- Evacuate line set.
- Connect self-sealing liquid and suction line fittings ①

**6.4 Power cord**
- Remove twist tie
- Carefully pass cord thru opening and plug into wall outlet
6.5 Power cord

- Position plate into opening and secure with supplied screw

6.6 TDS switch

- Set the TDS switch on the electrical box:
  HIGH: for extended service life
  LOW: for low-scale water
Install front cover to ice machine.

**Front cover 7**

### 7.1 Install condensing unit

- Complete installation of condensing unit or connection to rack system.
- Required rack system capacity at 0°F (-18°C) evaporator (EPR supplied by installer).
  - 1810N: 15,700 Btu/hr (3956 kcal/hr)
  - 2110N: 18,200 Btu/hr (4586 kcal/hr)

### 7.2 Install ice machine front cover

- Slide ice machine cover over machine ensuring that tabs on back of cover slip under louvers on back of louvered docking assembly.
- Insert and tighten two screws through cover and into louvered docking assembly.

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**NOTICE**

*Ice machine MUST be sanitized prior to operation!*

Consult Operation and Service Manual provided with ice machine for sanitizing instructions.
Long tube run recommendations

- Pitch ice transport tube to allow melt water to drain towards ice machine ①
- Secure insulated ice transport tube at least every 2 ft (.6m) to prevent dips or traps ②