Horizon Elite™



remote 1010, 1410, 1412 series Chewblet[®] ice machine

Model configurations							
Production							
capacity	Description	V/Hz/Ph	Item number				
	evaporator unit for connection to remote condenser 01354059 or 01354067	115/60/1	D1010R				
up to 978 lb (444 kg)	air-cooled, single phase remote condenser for use with D1010R evaporator unit. Not pre-charged.	208-230/60/1	01354059				
	air-cooled, three phase remote condenser for use with D1010R evaporator unit. Not pre-charged.	208-230/60/3	01354067				
up to 1371 lb (622 kg)	evaporator unit for connection to remote condenser 01354042	115/60/1	D1410R				
	air-cooled, single phase remote condenser for use with D1410R evaporator unit. Not pre-charged.	208-230/60/1	01354042				
	evaporator unit for connection to remote condenser F1412CU	115/60/1	D1412R				
	air-cooled, three phase remote condenser for use with D1412R evaporator unit. Pre-charged.	208-230/60/3	F1412CU				

Installation kits (required) ³		
Description	Ship wt lb (kg)	Item number
Installation kit for filling ice storage bins	10 (5)	01564590
Installation kit for filling countertop ice and beverage dispensers	10 (5)	01564582
Installation kit for filling Vision™ dispensers	10 (5)	01564632
Installation kit for filling drop-in dispensers	10 (5)	01564640
Installation kit for Ice Manager" not required. Needed components are ordered and ship with Ice Manager, see form# 1050.	N/A	N/A

Ice transport tube kits for RIDE installations (required), not needed for						
top mount applications ³						
	Ship wt					
Description	lb (kg)	Item number				
For bins, countertop ice and beverage dispensers and drop-in dis	pensers					
RIDE installations, 10' (3 m)	10 (5)	01560549				
RIDE installations, 35' (10.7 m)	22 (10)	01560556				
RIDE installations, 80' (24.4 m)	60 (27)	01560564				
For Vision dispensers						
RIDE installations, 10' (3 m)	10 (5)	01564657				
RIDE installations, 35' (10.7 m)	22 (10)	01564665				
RIDE installations, 80' (24.4 m)	60 (27)	01564673				

Options and accessories⁴

- ☐ Top kit for ice and beverage dispensers (page 5)
- ☐ Wall mount bracket (item# 00997098)
- ☐ Ice machine stand, height-adjustable (item# 00997080)
- ☐ Timer to control one or two ice machines (item# 00967265)
- ☐ Sleep cycle kit for countertop dispenser applications for improved energy efficiency and component life (item# 01338276)
- ☐ Insulated refrigeration lines (not pre-charged)
- ☐ 35' (11 m) (item# 00193227) for 1010R and 1410R
- ☐ 35' (11 m) (item# 00977785) for 1412R
- ☐ 50' (50 m) (Item# 01262328) for 1010R and 1410R
- ☐ One-year remote monitoring subscription and hardware for Open Kitchen (item# MDD-1003)
- \square Water filters (refer to form# 1058)
- ☐ SafeCLEAN Plus[™] ice machine cleaner (refer to form# 8295)
- ☐ Additional accessories (refer to form# 4025)

Features

High performance Horizon Elite ice machines

- automatically transport ice through a tube with RIDE* technology from up to 75' (22.9 m) away
- consumer-preferred Chewbletice is preferred 2:1 over cube ice
- ice dispenses reliably from ice and beverage dispensers
- quiet production without noisy harvest cycles

Revolutionary, scale inhibiting design

- produces ice that has 15% the TDS of the incoming water for optimum dispensing and long life in drinks
- quarantines and regularly expels scale producing dissolved solids to dramatically reduce scale buildup
- increases time between descaling and reduces or eliminates the need for expensive scale treatment
- uses 35% less water than comparable cubers
- contact Follett for ENERGY STAR® certified models

Durable, attractive ice machine

- regular bearing inspection or replacement is not required
- upgraded, easy-to-read LED operating status and diagnostic display

Designed with sanitation in mind

- Agion* silver-based antimicrobial product protection of key ice and water contact components¹
- floatless, sealed design inhibits formation of biofilms
- semi-automatic cleaning and sanitizing system

Remote monitoring with Open Kitchen™

- provided in partnership with Powerhouse Dynamics (separate subscription required)
- real-time alerts and notifications
- remote diagnostics to maximize equipment uptime
- connects with equipment across other Middleby brands

Warranty

- 3 years parts and labor, 5 years compressor parts²

Certifications (applied to all products unless otherwise noted)

- D1010R, D1410R, D1412R models





- D1010R and D1410R models



D1412R and F1412CU models



Disclaimer: Antimicrobial protection is limited to the treated components and does not treat water or ice.

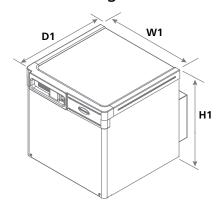
⁴ Certifications do not apply to options and accessories.



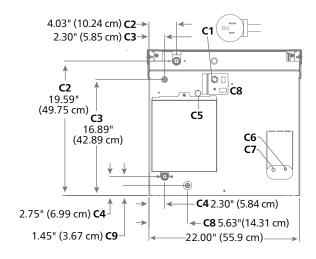
² Refer to form# 4025 for additional warranty information.

³ Certifications do not apply to installation kits or ice transport tube kits.

Dimensional drawing



Specification, evaporator unit



1010 series: 22.50" (57.2 cm) 1410 and 1412 series: 24.50" (62.2 cm)
21.25" (53.9 cm)
1.00" (2.54 cm) top, left and right
5 amps, requires dedicated 15 amp circuit, 6' (1.8 m) cord, NEMA 5-15 plug
0.6 kW
see page 7 for details
3/8" OD push-in water inlet – internal connection
3/4" MPT, 1" drain required. See page 7 for details.
for Vision applications only
3/8"
1010 and 1410 series: 5/8" 1412 series: 7/8"
1412 series: Ice machine to outdoor condensing unit (wire not included)
3/8" OD push-in
50 -100 F (10 - 38 C)
45 - 90 F (7 - 32 C)
10 - 70 psi (69 - 483 kPa)

22.70" (57.7 cm), fits on 22.00" wide dispensers

90 F (32 C) air, 70 F (21 C) water	1410 series: single phase – 4.63 kWh 1412 series: three phase – 4.73 kWh per 100 lb (45.4 kg) ice
Water consumption	1010 series: 12.0 gal (47 L) of potable water per 100 lb (45.4 kg) of ice (per AHRI test standards). 12.4 gal (46.9 L) at low TDS flush setting.

1010 series: single phase – 4.68 kWh, three phase – 3.57 kWh

see ice production chart on page 8

1410 and 1412 series: 12.5 gal (47 L) of potable water per 100 lb (45.4 kg) of ice (per AHRI test standards).

12.3 gal (46.5 L) at low TDS flush setting.

Refrigerant 1010 and 1410 series: R404a 1412 series: R449a

BTU/hr (Kcal/hr) at 0 F (-18 C) evaporator, 90 F (32 C) ambient air 1010 series: 7,700 (1,940) 1410 and 1412 series: 10,000 (2,520)

90 F (32 C) ambient air 1410 and 1412 series: 10,000 (2,5 Rack systems EPR valve - set to 1010 and 1410 series: 0 F (-18 C) EPR valve to be supplied by installer

Approximate ship weight 1010 series: 175 lb (79 kg) 1410 and 1412 series: 195 lb (89 kg)

Approximate net weight 1010 series: 157 lb (71 kg) 1410 and 1412 series: 167 lb (76 kg)

NOTE: For indoor use only. Outdoor installation of low side is not recommended and will void warranty.

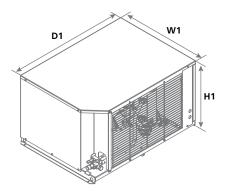
SHORT FORM SPECIFICATION: Follett* Horizon Elite ice machine model ______ capable of producing compressed nugget ice using an efficient, sanitary horizontal evaporator/auger system and delivering ice by a flexible wire reinforced transport tube to _____ ice storage bin, ____ ice and water dispenser, ____ countertop ice and beverage dispenser, ____ Vision dispenser, ____ drop-in dispenser or ____ Ice Manager diverter valve system. Slide-out evaporator with utility docking station, front-mounted unit status display, evaporator water inlet at harvest end with automatic flush while producing ice, and semi-automatic cleaning and sanitizing system.

Ice production

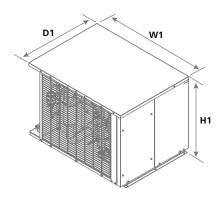
Energy consumption

Dimensional drawing

1010/1410 single phase 1010 three phase



1412 three phase



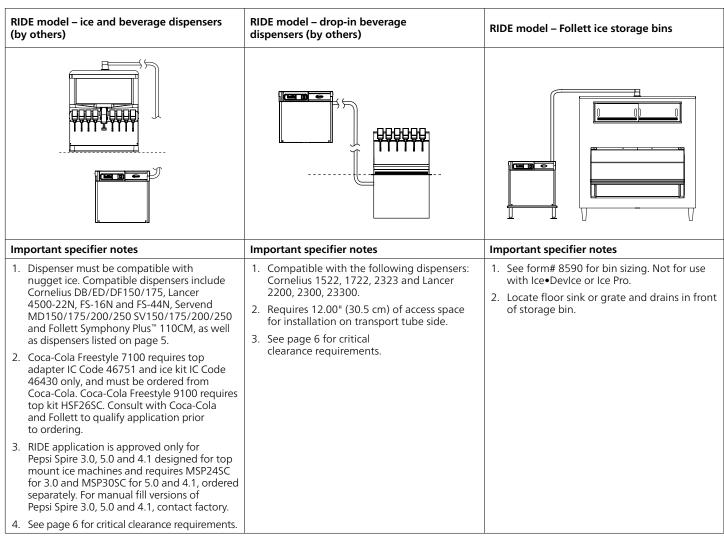
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specification, condenser and	
W1 Width	1010 and 1410 series: 39.90" (101 cm) 1412 series: 39.60" (100.6 cm)
D1 Depth	1010 and 1410 series: 28.50" (72.4 cm) 1412 series: 28.20" (71.6 cm)
H1 Height	1010 and 1410 series: 21.50" (54.6 cm) 1412 series: 26.00" (66.0 cm)
Electrical	1010 and 1410 single phase: 208-230/60/1 1010 and 1412 three phase: 208-230/60/3
Operating power	1010 single phase: 1.46 kW 1010 three phase: 1.42 kW 1410 single phase: 2.2 kW 1412 three phase: 3.0 kW
Minimum circuit ampacity	1010 and 1410 single phase: 10.6 A 1010 three phase: 9.7 A 1412 three phase: 12 A
Maximum overcurrent protection	1010 single phase: 15 A 1010 three phase: 15 A 1410 single phase: 25 A 1412 three phase: 20 A
Heat rejection	1010 single and three phase: 11,300 BTU/hr (2,849 Kcal/hr) 1410 single phase: 16,000 BTU/hr (4,035 Kcal/hr) 1412 three phase: 14,000 BTU/hr (3,530 Kcal/hr)
Outdoor condensing unit operating limits (air temperature)	min -20 F (-29 C) max 120 F (49 C)
Maximum refrigerant line run length	100' (30.5 m)
Maximum line rise above evaporator	35' (10.7 m)
Evaporator mounting above condenser	15' (4.6 m)
Maximum refrigeration line drop without oil trap	15' (4.6 m)
Refrigerant charge	12 lb required at installation for item number 01354059, 01354067 and 01354042 8 lb pre-charged at factory for item number F1412CU
Approximate ship weight	1010 single phase: 260 lb (118 kg), 1010 three phase: 320 lb (145 kg) 1410 single phase: 270 lb (123 kg) 1412 three phase: 282 lb (128 kg)
Approximate net weight	1010 single and three phase: 222 lb (101 kg) 1410 single phase: 232 lb (105 kg) 1412 three phase: 244 (111 kg)
NOTE: The entire liquid line should be insulated separately	from the suction line.

1 – Locating the ice machine

Horizon Elite remote Chewblet ice machines allow top-mounting or mounting in a base cabinet, on a wall or on a floor stand up to 75' (22.9 m) from the dispenser or ice bin with RIDE technology. In-cabinet mounting (RIDE applications) require special attention to service access, unit ventilation and ice tube runs (see pages 6-7).

Top mounting – ice and beverage dispensers (by others)	RIDE model – Follett low-profile Vision ice and beverage dispensers	Top mount on Follett ice storage bins	
Important specifier notes	Important specifier notes	Important specifier notes	
Dispenser must be compatible with nugget ice. See page 5 for compatible ice	See page 6 for critical clearance requirements.	 See form# 8590 for bin sizing. Not for use with Ice•DevIce™ or Ice Pro™. 	
and beverage dispenser models and top kit numbers.	Ice transport tube ships with Vision ice and beverage dispenser (Vision	Verify ceiling or soffit height to ensure top clearance.	
Verify ceiling or soffit height to ensure sufficient top clearance.	applications only).	Locate floor sink or grate and drains in front of storage bin.	



1 – Locating the ice machine (continued)

Top mounting – compatible ice and beverage dispensers 1						
Manufacturer	Model Number	Width in (cm)	Depth ² in (cm)	Height³ in (cm)	Top kit	
	Freestyle 7000	30.10 (76.5)	33.11 (79.0)	47.00 (119.4)	H22F30-F ^{4,5}	
	Freestyle 7100	30.00 (76.2)	33.80 (85.8)	47.00 (119.4)	H22F30-F ^{4,6}	
Coca-Cola dispensers	Freestyle 9000	25.50 (64.8)	35.50 (90.2)	73.75 (187.3)	H22F24-F ^{4,7}	
	Freestyle 9100	25.50 (64.8)	39.25 (99.7)	77.25 (196.2)	H22F26-F ⁴	
	DB/ED/DF 200 series	30.00 (76.2)	30.00 (76.2)	34.38 (87.3)	H22C30-F or H22C30-X ⁸	
	DB/ED/DF 250 series	30.00 (76.2)	30.00 (76.2)	38.38 (97.5)	H22C30-F or H22C30-X ⁸	
	DB/ED/DF 300 series	44.00 (111.8)	30.00 (76.2)	34.00 (86.4)	H22C44-(F or B) ⁹	
Cornelius dispensers	FlavorFusion/Overload	30.00 (76.2)	33.13 (84.2)	39.38 (100.0)	H22C30-F-FF	
	IDC215	30.00 (76.2)	33.13 (84.2)	39.38 (100.0)	H22C30-F-IDC	
	IDC255 and Pro Fast Gate	30.00 (76.2)	33.13 (84.2)	36.38 (92.4)	H22C30-F-IDC	
	IDC Pro	30.00 (76.2)	33.13 (84.2)	40.25 (102.2)	H22C30-X-PRO ¹⁰	
	4500-30N	30.00 (76.2)	30.50 (77.5)	36.50 (92.7)	H22L30-(F or B) ⁹	
	FS-22N	22.00 (55.9)	30.50 (77.5)	42.13 (107.0)	H22L22-F	
	FS-30N	30.00 (76.2)	30.50 (77.5)	42.13 (107.0)	H22L30-(F or B) ⁹	
Laurana dia ana	Bevariety	30.00 (76.2)	31.00 (78.7)	37.75 (95.9)	H22L30-F-STP	
Lancer dispensers	Bold 30i	30.00 (76.2)	34.25 (87.0)	43.75 (111.12)	H22L30-F-STP	
	Sensation 30"	30.00 (76.2)	31.00 (78.7)	38.25 (97.2)	H22L30-F-STP	
	Sensation 44" / Twin Pour	44.00 (111.8)	31.00 (78.7)	39.38 (100.0)	H22L44-F-STP	
	Touchpoint	32.50 (82.55)	33.70 (85.6)	40.00 (101.6)	H22L30-F-STP	
Pansi dispansare	Spire 3.0	27.00 (68.6)	35.00 (88.9)	38.12 (96.8)	H22P24-F	
Pepsi dispensers	Spire 5.0 / 4.1	30.50 (77.5)	36.00 (91.4)	42.75 (108.6)	H22P30-F	
	SV200	30.00 (76.2)	33.13 (84.2)	37.63 (95.6)	H22S30-F	
Servend dispensers	MDH-302	42.75 (108.6)	31.00 (78.7)	32.38 (82.2)	H22S44-(F or B) ⁹	
	MDH-402	60.00 (152.4)	30.50 (77.5)	32.38 (82.2)	H22S60-(F or B) ^{9, 11}	

¹ All approved dispensers can be filled with a RIDE model Horizon Elite ice machine without a top kit except Pepsi Spire 3.0, 5.0 and 4.1, see page 4 for details.

² Requires minimum 0.50" (1.27 cm) clearance between back of dispenser and wall.

<sup>A Net height after installation of top kit (excluding height of ice machine).

Consult with Coca-Cola and Follett to qualify application prior to ordering.

Top adapter IC Code 46412 and ice kit IC Code 46430 must also be ordered from Coca-Cola.</sup>

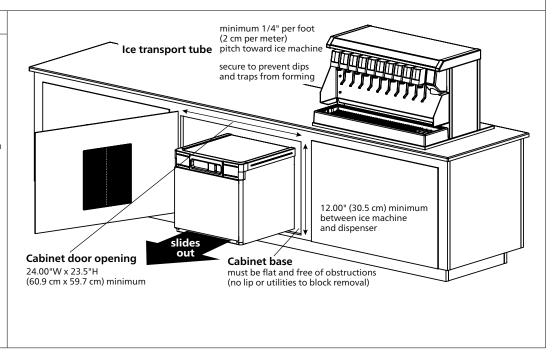
Top adapter IC Code 46412 and ice kit IC Code 46430 must also be ordered from Coca-Cola.
 Top adapter IC Code 46753 and ice kit IC Code 46430 must also be ordered from Coca-Cola.
 Adapter must also be ordered from Coca-Cola. KO IC Code: 46010 (Silver), 46011 (Red) or 46012 (Black).
 Top designed with flexibility to accommodate front or back mounting.
 Specify "F" for front facing, or "B" for backward facing units.
 Top designed with flexibility to accommodate front or back mounting.
 60- inch models: Please specify number of Horizon Elite ice machines and location. D = 2; R = 1 on right side; L = 1 on left side.

2 - Undercounter/in-cabinet mounting

Cabinet details

Important specifier notes 1. Cabinet door opening

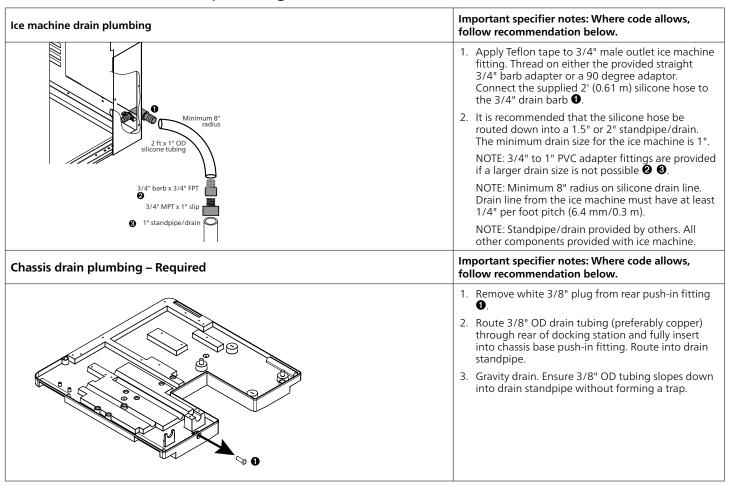
- Cabinet door opening must meet minimum size requirements shown and be free of obstructions to allow ice machine to slide out (no lip or utilities to block removal).
- 2. Cabinet base must be capable of supporting ice machine and allow ice machine to rest flat on cabinet bottom.
- 3. No counter supports, electric or plumbing can run in front of the ice machine.



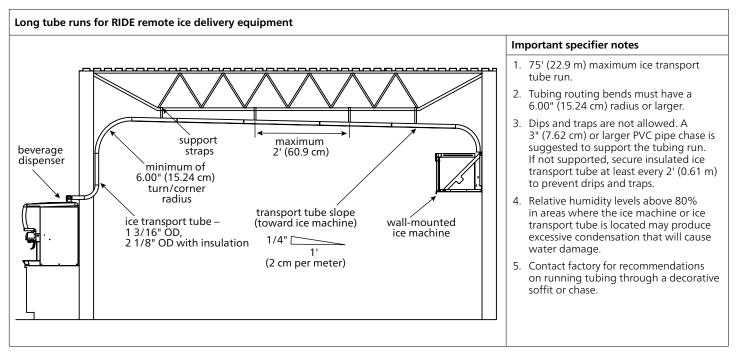
3 – Horizon Elite ice machine mounting accessories

Optional wall mount bracket Optional machine stand Important specifier notes 1. For secure wall mounting, specify optional wall mount bracket. 2. Wall and fasteners must support the weight of the ice machine, bracket, supply water and ice. Use of a backing board may be required with hollow wall construction. 3. Machine stand mounting adds 6.88" 22.00" (17.5 cm) to height of ice machine. (55.9 cm)4. No dips in tube routing allowed. 5. Ice transport tube needs minimum 1/4" per foot (2 cm per meter) pitch toward ice machine and should be secured to prevent dips and traps 6.88" from forming. (17.5 cm) 25.50" 23.00" (64.8 cm) (58.4 cm) A - 15.875" (40.3 cm) **C** - 13.00" (33.0 cm) **B** - 19.375" (49.2 cm) **D** - 21.00" (53.3 cm)

4 – Horizon Elite drains - specifier guidelines



5 – Horizon Elite ice tube runs - specifier guidelines

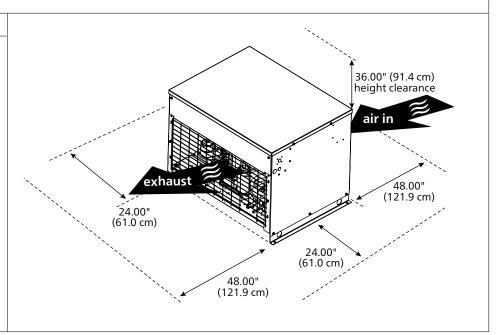


Remote condensing unit

Condensing unit installation specifications

Important specifier notes

- 1. Provide front, back, top and side clearances as shown.
- 2. The maximum refrigerant line run length is 100' (30.5 m). Installations require 12 lb for 1010/1410 single phase and 12 lb for 1010 three phase. 1412 three phase is pre-charged with 8 lb.
- 3. The maximum line rise above the evaporator is 35' (10.7 m). Condensing unit above evaporator unit 35' (10.7 m) (installations with rise over 20' (6.1 m) require additional suction line s-trap at midpoint rise) and p-trap at top of riser.
- 4. The evaporator can only be mounted a maximum of 15' (4.6 m) above the condensing unit.
- 5. P-trap required at bottom of suction riser.



Ice production - Horizon Elite D1010R series

Inlet water	1 1					
temperature F (C)	60 (16)	70 (21)	80 (27)	90 (32)	100 (38)	눌
50 F (10 C)	1051 (477)	978 (444)	906 (411)	834 (379)	763 (346)	in 24
60 F (16 C)	1037 (471)	925 (420)	855 (388)	796 (361)	737 (335)	
70 F (21 C)	937 (425)	871 (395)	805 (366)	758 (344)	711 (323)	production
80 F (27 C)	904 (410)	839 (381)	774 (351)	727 (330)	680 (309)	(kg) pr
90 F (32 C)	872 (396)	807 (366)	743 (337)	696 (316)	648 (294)	9

Ice production – Horizon Elite D1410R series

Inlet water	Ambient air temperature F (C)						
temperature F (C)	60 (16)	70 (21)	80 (27)	90 (32)	100 (38)	hr	
50 F (10 C)	1474 (669)	1372 (623)	1269 (576)	1212 (550)	1154 (524)	in 24	
60 F (16 C)	1385 (628)	1292 (586)	1198 (544)	1148 (521)	1097 (498)		
70 F (21 C)	1296 (588)	1212 (550)	1127 (511)	1083 (492)	1039 (472)	production	
80 F (27 C)	1239 (562)	1155 (524)	1072 (487)	1030 (468)	988 (449)	(kg) pr	
90 F (32 C)	1181 (536)	1099 (499)	1017 (462)	976 (443)	936 (425)	В (К	

Ice production - Horizon Elite D1412R series

Inlet water	Ambient air temperature F (C)						
temperature F (C)	60 (16)	70 (21)	80 (27)	90 (32)	100 (38)	hr	
50 F (10 C)	1391 (755)	1371 (622)	1339 (726)	1306 (701)	1235 (668)	in 24 l	
60 F (16 C)	1301 (705)	1280 (693)	1251 (677)	1222 (661)	1156 (624)		
70 F (21 C)	1224 (662)	1215 (657)	1176 (636)	1138 (614)	1077 (581)	production	
80 F (27 C)	1156 (624)	1149 (621)	1113 (601)	1077 (581)	1020 (549)	(kg) pr	
90 F (32 C)	1075 (580)	1055 (568)	1036 (558)	1016 (547)	962 (517)	lb (k	

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 $\label{eq:Agion} \mbox{Agion is a registered trademark of Sciessent LLC}.$

Open Kitchen is a trademark of Powerhouse Dynamics.

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Remote 1010, 1410, 1412 series ice machine

