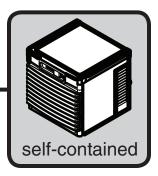
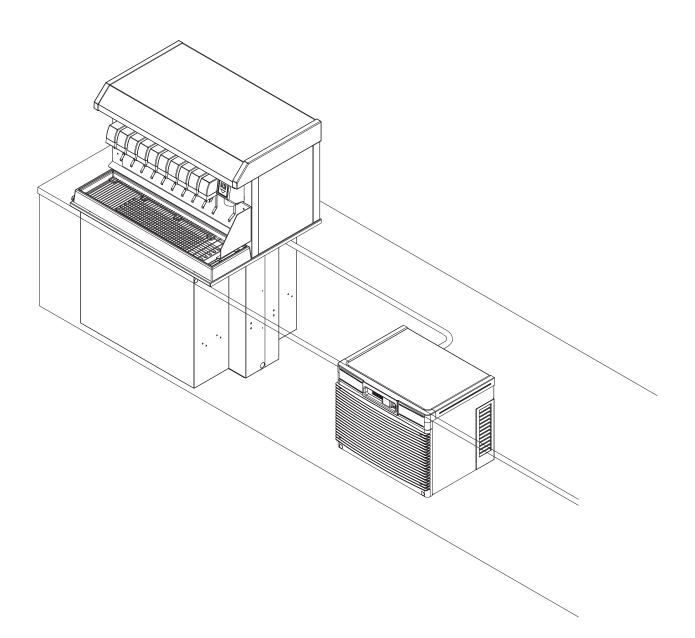
Horizon Elite[™] Ice Machine Models with RIDE[™] Technology Installation Instructions for Vision[™]

HCC/HMC/HCE/HME1010AVS, HCC/HMC/HCE/HME1410AVS, HCC/HMC/HCE/HME1010WVS, HCC/HMC/HCE/HME1410WVS, (See model number configurator on page 2 for details.)

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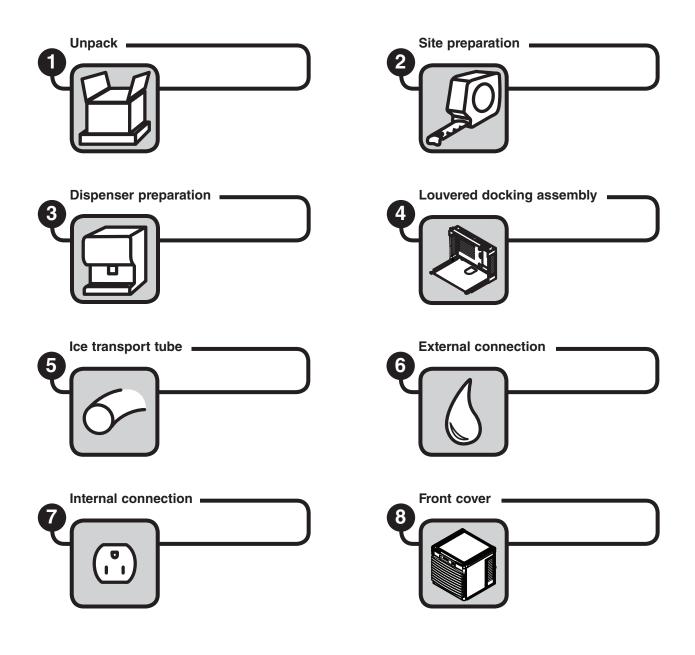
Chewblet® Ice Machine Model Number Configurations

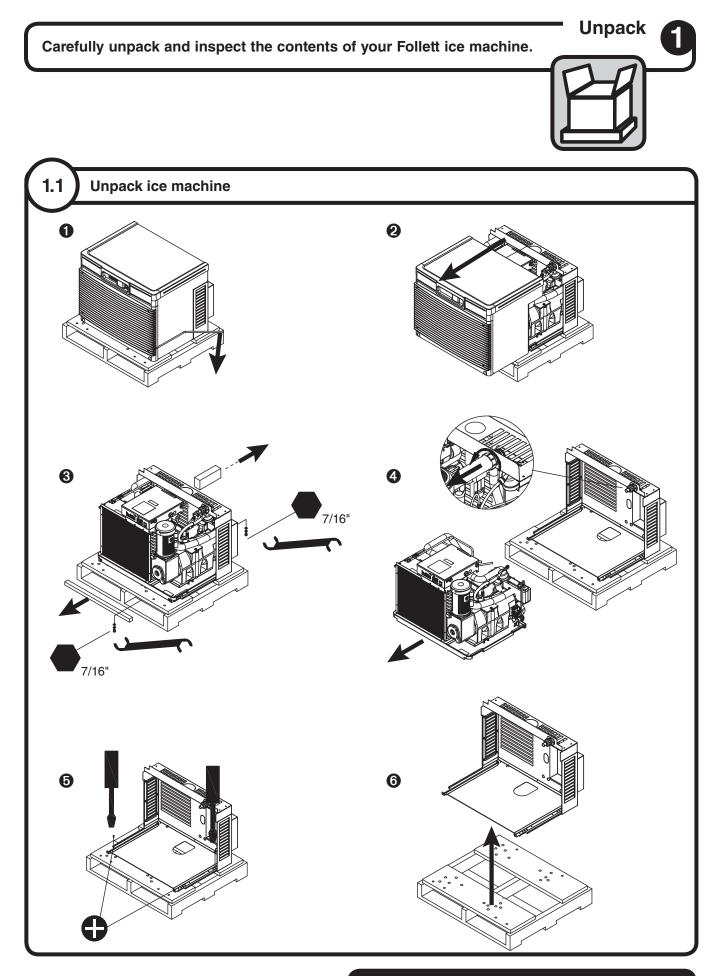
lce	emaker	Voltage	Series	Condenser	Application	Configuration
Ch (40 HC Ho Ch (10 169 HM Ho	newblet 000, 1400, 50 Series)	 C 208-230/60/1 (icemaking head) Self-contained only. D 115/60/1 (icemaking head) Self-contained and remote. If remote unit, high side is 208-230/60/1. E 230/50/1 (icemaking head) Self-contained only. F 115/60/1 (icemaking head) Remote only. High side is 208-230/60/3. 	400 up to 454 lbs (206kg) 1000/1010 up to 1036 lbs (471kg) 1400/1410 up to 1450 lbs (658kg) 1650 up to 1580 lbs (717kg)	 A Air-cooled, self-contained W Water-cooled, self-contained R Air-cooled, remote condensing unit N Air-cooled, no condensing unit for connection to parallel rack system 	 V Vision™ H Harmony™ B Ice storage bin J Drop-in M Ice Manager diverter valve system 	S RIDE™ (<i>RIDE remote</i> <i>ice delivery</i> <i>equipment</i>) T Top-mount

CAUTION!

- This appliance should be connected by a qualified person in accordance with applicable codes.
- If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.
- Connect to potable water supply only.
- This appliance can be used by children aged 8 years and above and persons with reduced physical, sensory, or mental capabilities, or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved. Children should be supervised to ensure that they do not play with the appliance.
- This appliance is intended to be used for household and similar applications such as staff kitchen areas in shops, offices and other working environments; farm houses and by clients in hotels, motels and other residential type environments; bed and breakfast type environments; catering and similar non-retail applications.
- WARNING! To avoid a hazard due to instability of the appliance, it must be fixed in accordance with the instructions.

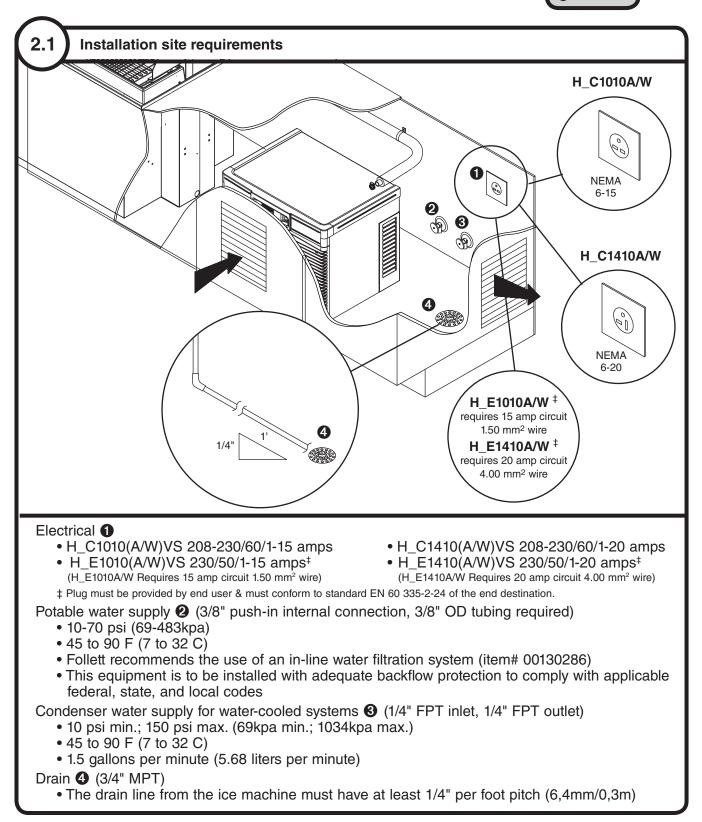
Read and complete the following 8 installation steps

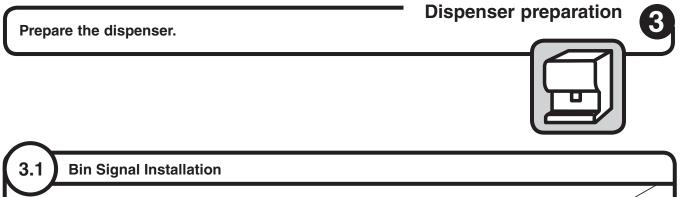


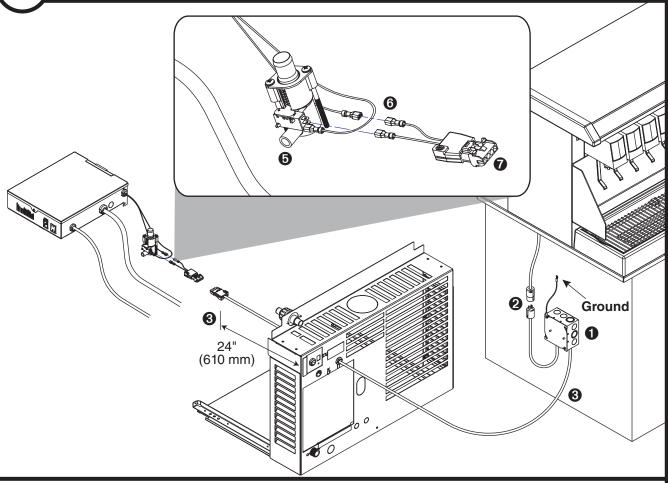


Prepare the installation site.

Provide drainage, water supply and electrical power to within 6 feet (2m) of ice machine in accordance with local and national codes. Outdoor installation is not recommended and will void warranty.







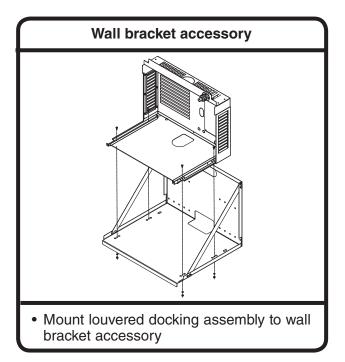
- Mount the electrical box to the side of the Vision dispenser ① to establish a ground connection. **Note:** If a 4 x 4 box is mounted to a non-grounded surface, connect ground wire at an appropriate ground.
- Connect the bin signal plug on the electrical box to the bin signal cord on the bin 2
- Insert 16" (609,6 mm) of the long bin signal cable ③ into the hole in the back of the louvered docking station ④ and secure in place with strain relief provided.
- After sliding the ice machine module into the louvered docking station, disconnect one wire from shuttle switch and replace with wire from adapter plug. (5)
- Connect wire removed from shuttle switch to male connector on adapter plug wire. 6
- Complete normal installation procedure for the ice machine using the installation manual that shipped with the ice machine.
- Connect adapter plug into bin signal plug.

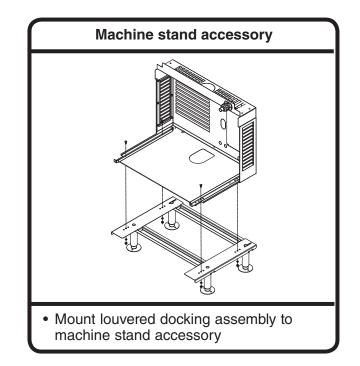
Louvered docking assembly

Install the louvered docking assembly.



- Docking station must be secured in accordance with these instructions to ensure ice machine stability.
- · Ventilation openings in the louvered docking station should be clear of obstruction

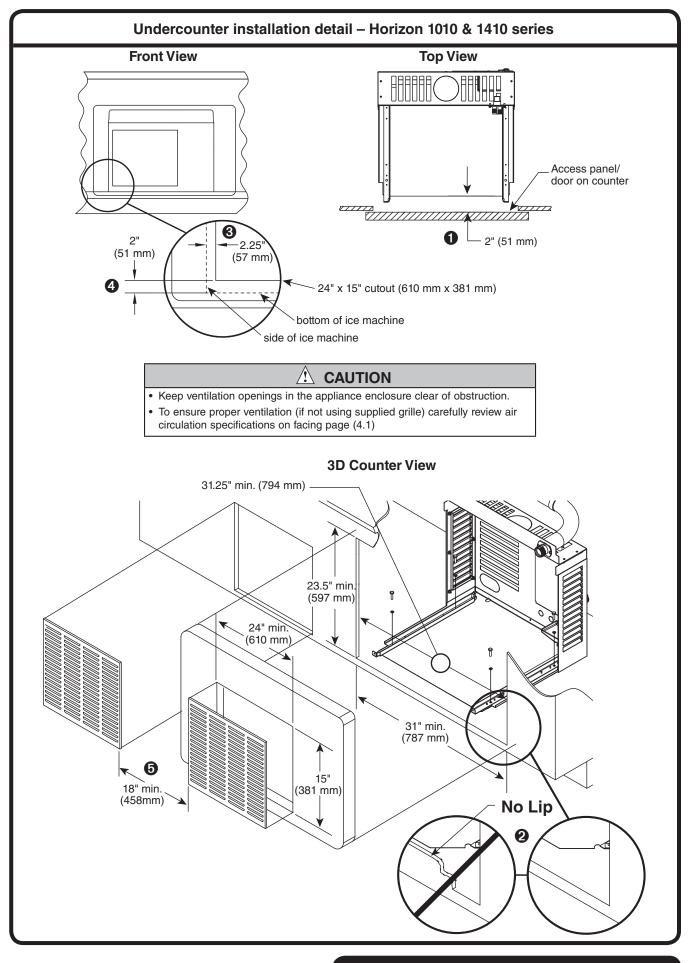


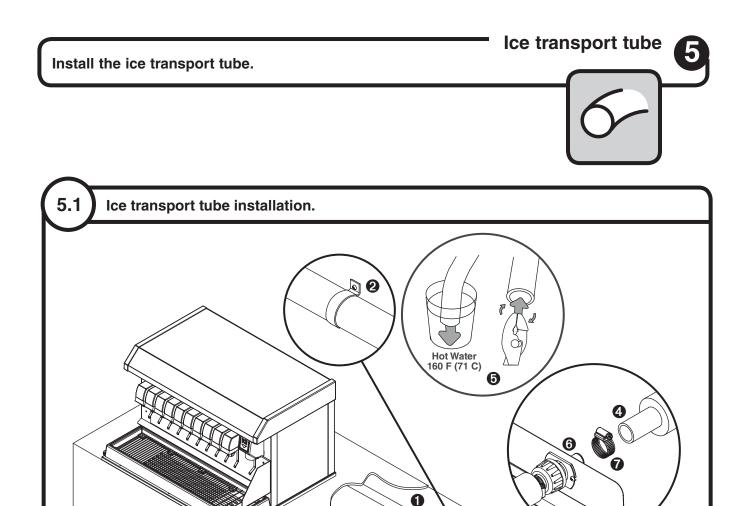


4.1 Undercounter installation requirements Horizon 1010 & 1410 series

DOCKING STATION: Horizon 1010 & 1410 water- and air-cooled models (See detail drawing on page 9)

- Position and screw louvered docking assembly to the bottom of counter inside of access panel/ door 2" (51 mm) from the front edge of the cross brace 1
- The mounting surface for the louvered docking assembly must be solid. Do not mount directly onto runners or channels.
- There must be no lip or edge that would hinder the ice machine from sliding in or out of the louvered docking station 2
- INTAKE AND EXHAUST GRILLE PLACEMENT: Horizon 1010 & 1410 air-cooled models only (See detail drawing on page 9)
 - Position the intake grille cut out in the access panel/door
 Note: Ice machine must be aligned with cut out and inside of access panel to provide a tight seal and prevent recirculation of hot exhaust air.
 - Left edge of cutout should be 2.25" (57 mm) from the left side of the ice machine 3
 - Bottom edge of cutout should be 2" (51 mm) from the bottom of the ice machine 4
 - Position supplied exhaust grille at least 18" (458mm) away from intake grille Where possible, install exhaust grille to the rear or side of the base cabinet.
- If not using supplied grille, air circulation requirements below must be met: 250 sq. in (1613 sq cm) intake air, 250 sq. in (1613 sq. cm) exhaust air





Ice transport tube tips

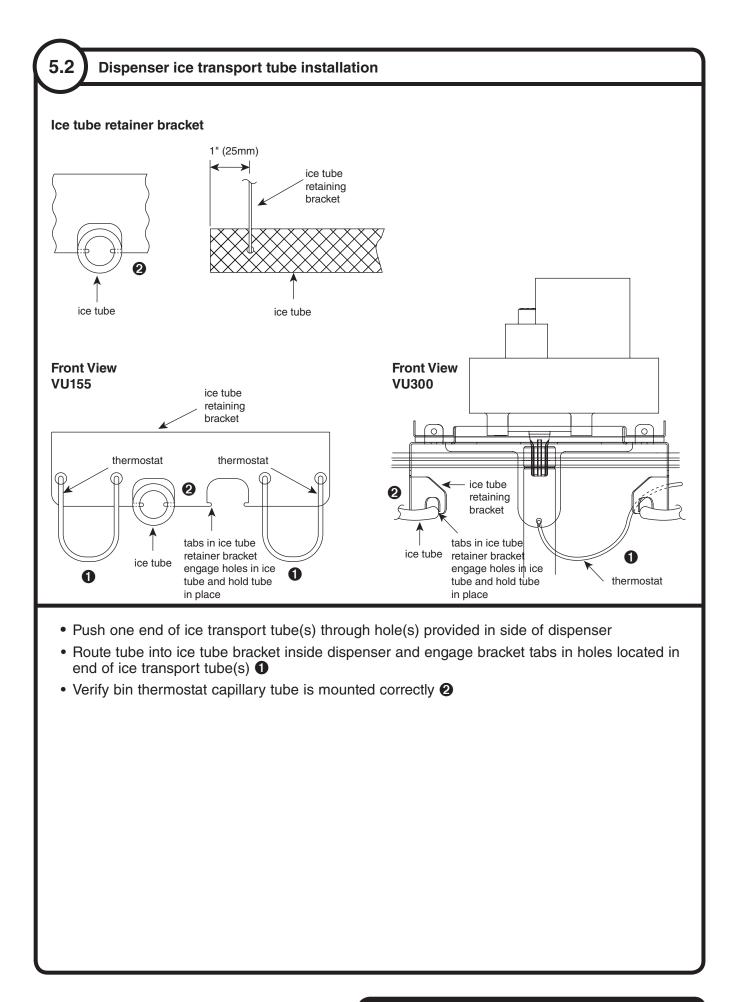
- Insulate entire length of ice transport tube 1
- Secure ice transport tube ② as needed to prevent dips and traps from forming. For long tube runs see guide on page 19.

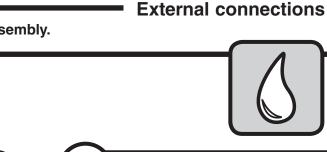
1/4" 3

- Pitch tube at least 1/4" per foot (6,4mm/.3m) 3
- · Ice transport tube must drain towards ice machine

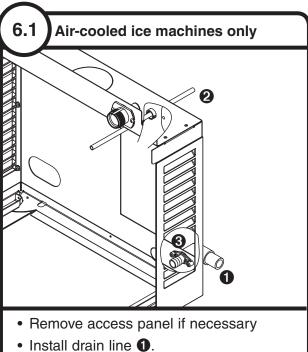
Ice transport tube to Ice machine

- Be sure tube ends are square 4
- Heat end of transport tube in cup of 160 F (71 C) hot water to soften and spread with pliers before making connection to ease assembly
- Push ice transport tube onto ice machine nipple
- Install hose clamp 1

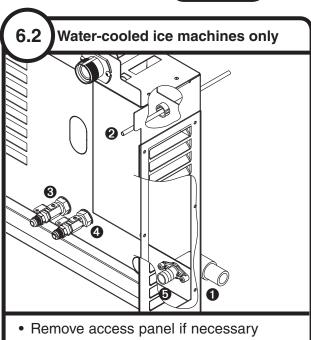








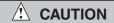
- Install drain line **U**. The rigid drain line from the ice machine must have at least 1/4" per foot pitch (6.4mm/0.3m).
- Rough-in ice machine potable water supply 2.
 3/8" push-in connection will be made at shut-off valve inside machine
- Apply Petrogel to barbed drain fitting 3
- Replace access panel



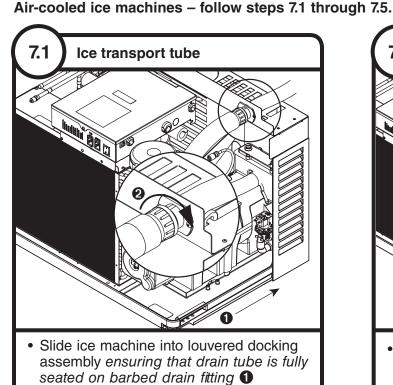
- Install drain line ①. The rigid drain line from the ice machine must have at least 1/4" per foot pitch.
- Rough-in ice machine potable water supply 2.
 3/8" push-in connection will be made at shut-off valve inside machine.
- Connect cooling water supply ③ and return ④
- Apply Petrogel to barbed drain fitting 6
- Replace access panel

Connect louvered docking assembly to ice machine.

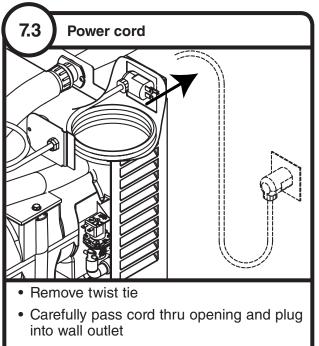
Internal connections



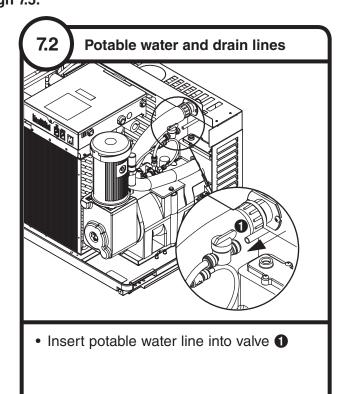
- Plug must be accessible after final installation.
- H_E1410A/W 230/50/1) requires a 20 amp circuit (4.00 mm² wire)

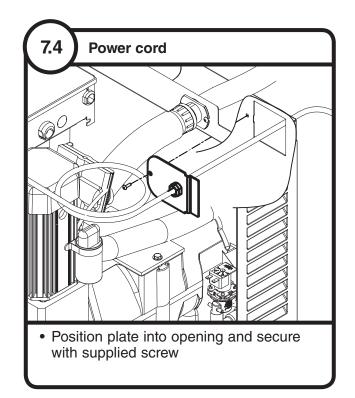


 Insert ice transport tube all the way into coupling and tighten nut firmly 2

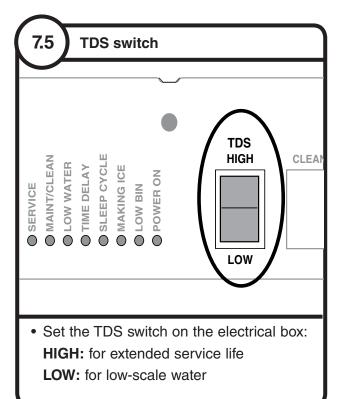


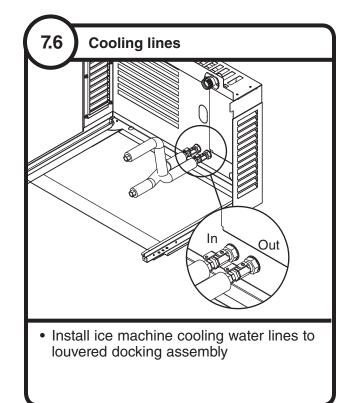
• For H_E units, install a suitable plug

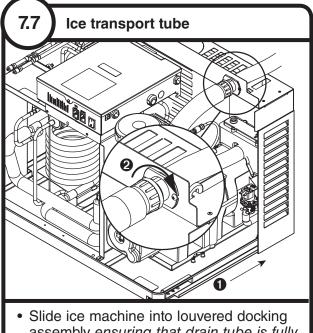




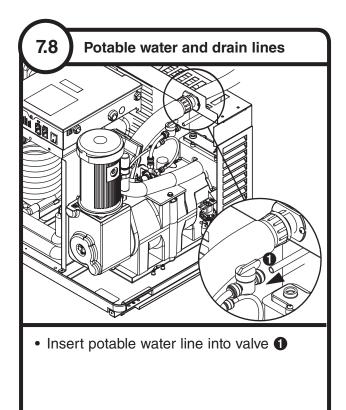
Water-cooled ice machines – follow steps 7.6 through 7.12.

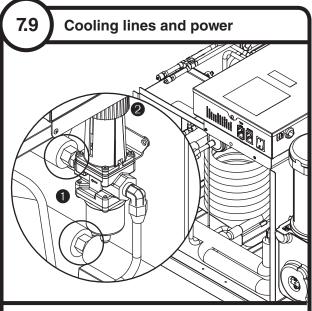




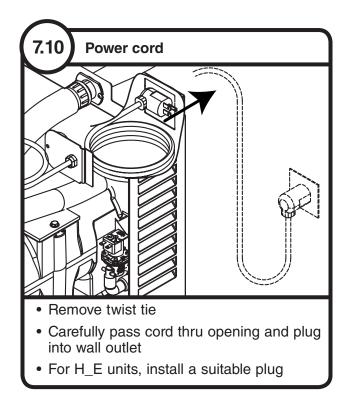


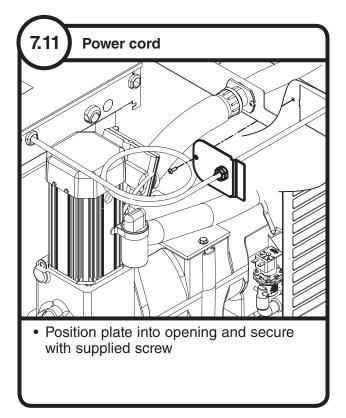
- Slide ice machine into louvered docking assembly ensuring that drain tube is fully seated on barbed drain fitting ①
- Insert ice transport tube into coupling and tighten nut firmly ②

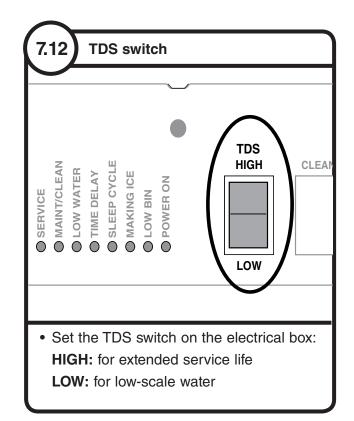




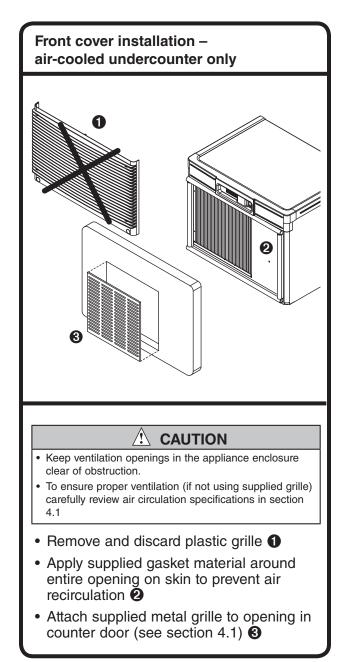
- Connect cooling water lines to ice machine 1
- Water valve is set at the factory. **DO NOT** remove seal or adjust water valve **2**

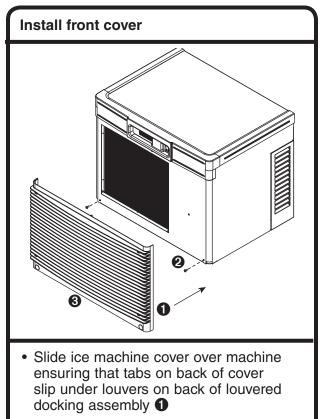










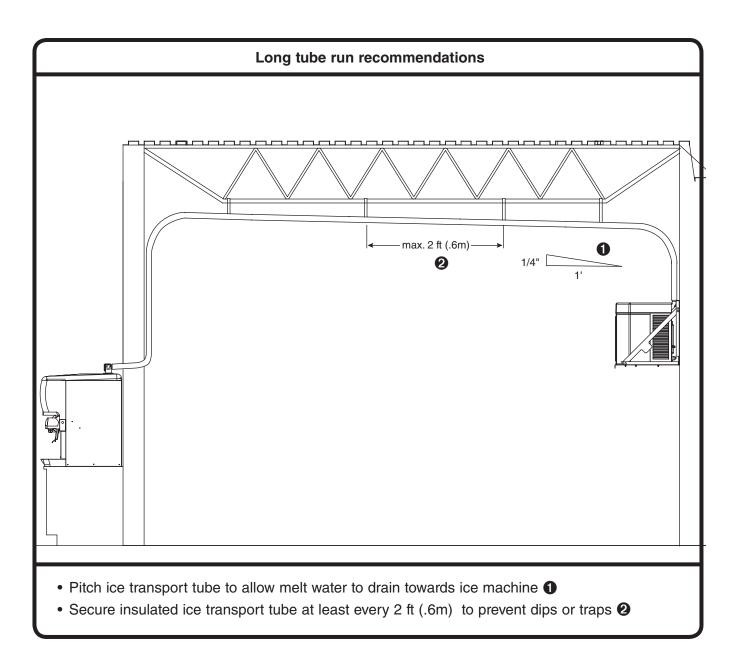


- Insert and tighten two screws through cover and into louvered docking assembly
 2
- For air-cooled machines only, install plastic grill 3

NOTICE

Ice machine MUST be sanitized prior to operation!

Consult Operation and Service Manual provided with ice machine for sanitizing instructions.



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